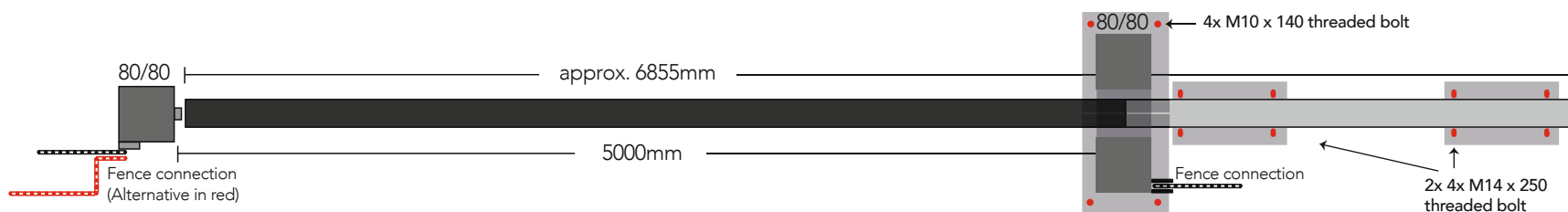


# SLIDING GATE SYSTEM

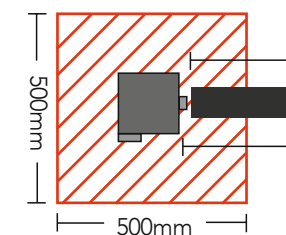
Model: 5000mm x 1400mm with double bar mesh filling



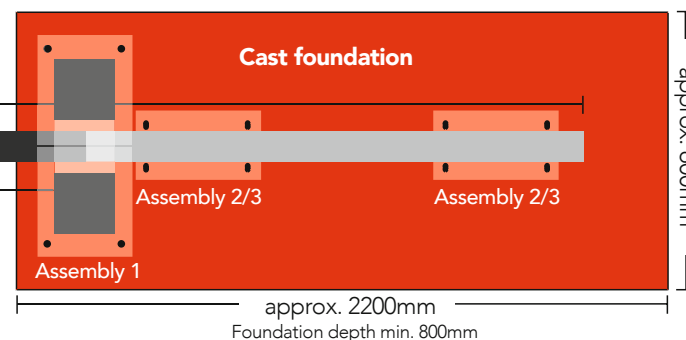
To assemble your new sliding gate system, you will need additional assembly material (not included):

- 4x M10 x 140mm
- 8x M14 x 250mm
- 2K adhesive cartridge

## Foundation size



Foundation depth approx. 600mm



## The assembly

1. Creation of the poured foundation
2. Allow foundation to cure for at least 14 days
3. Mount continuous posts on the foundation.
4. Set up both roller blocks incl. gate
  - **ATTENTION:** for this you need helpers to hold the gate straight - little tip: push the roller packs centrally under the gate and then place it between the guide post.
  - The gate must be centered so that it is balanced on the rollers.
5. Firmly mount roller blocks.
  - The dimension for this is given by the rear part of the gate.
  - Mount a roller block directly to the pass-through post.
  - The second roller block should be mounted approx. 100mm before the end of the gate.
6. Glue in stud anchor and allow to cure - curing time depends on manufacturer.
 

**ATTENTION:** Adjust the roller blocks so that the sliding gate system is 100% in balance to ensure easy movement of the gate system. It must be possible to open the gate manually with one hand without any problems!
7. Now you can close the gate to the desired dimension and set the stop post in concrete there at the height and alignment.

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