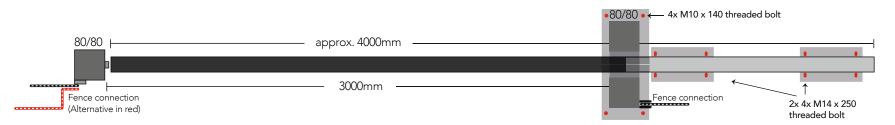
## **SLIDING GATE SYSTEM**



To assemble your new sliding gate system, you will need additional assembly material (not included):

- 4x M10 x 140mm
- 8x M14 x 250mm
- 2K adhesive cartridge

## Foundation size Cast foundation approx. 4000mm Assembly 2/3 Assembly 2/3 Assembly 1 Foundation depth approx. 600mm Foundation depth min. 800mm

## The assembly

- 1. Creation of the poured foundation
- 2. Allow foundation to cure for at least 14 days
- Mount continuous posts on the foundation.
- 4. Set up both roller blocks incl. gate
  - ATTENTION: for this you need helpers to hold the gate straight little tip: push the roller packs centrally under the gate and then place it between the guide post.
  - The gate must be centered so that it is balanced on the rollers.

- 5. Firmly mount roller blocks.
  - The dimension for this is given by the rear part of the gate.
  - Mount a roller block directly to the pass-through post.
  - The second roller block should be mounted approx. 100mm before the end of the gate.
- 6. Glue in stud anchor and allow to cure curing time depends on manufacturer.
  ATTENTION: Adjust the roller blocks so that the sliding gate system is 100% in balance to ensure easy movement of the gate system. It must be possible to open the gate manually with one hand without any problems!
- 7. Now you can close the gate to the desired dimension and set the stop post in concrete there at the height and alignment.

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